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"Vibration-2020.
Vibration technologies,
mechatronics and controlled machines"

5th International Conference

"Electric drive, electrical technology and electrical equipment of enterprises"

Abstract book

Ufa, Russia, April 15-18, 2020



Zavalishin's Readings | 2020











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Keynote Lectures



<u>Oleg Darintsev</u>, Head of "Robotics and control in technical systems" Laboratory Mavlyutov Institute of Mechanics, Ufa Investigation Center, R.A.S., Professor Ufa State Aviation Technical University, Ufa, Russia

Lecture Title: The micro grippers: principle of operation, construction and control method

Abstract: The micromanipulation operations are a complex problem, so specific approaches are required in the development of microgripper designs and synthesis of its control systems. Different examples of microgrippers are given, ways to control them are discussed. The problem of performing micromanipulation operations, the main effects acting in the contact zone of parts and a gripper, as well as the features of the implementation of operations to grip objects with dimensions less than 1 mm are considered. The classification of microgripping devices of robots used in the assembly of microsystems or planned for use is given. Particular attention is paid to specific techniques for the design of microgrippers, original technical and technological techniques.



<u>Vladimir Fetisov</u>, Professor of Information and Measuring Technologies Department at Ufa State Aviation Technical University, Ufa, Russia

Lecture Title: Aerial Robots and Infrastructure of Their Working Environment **Abstract:** Aerial robots (also known as UAVs – unmanned aerial vehicles) are increasingly being introduced into our life. Today we can see aerial robots in agriculture, building industry, delivery services, security and monitoring systems and so on. More frequently not single UAVs but their groups are used. And it would be reasonable to control such groups at all functioning stages, including on-ground maintenance, in automatic mode. Development of infrastructure for automatic service and maintenance of aerial robots has appeared on the agenda of many companies specializing in unmanned aerial systems. Some aspects of such infrastructure creation are discussed in this paper with special emphasis on charging stations for UAVs with electrical propulsion system.



<u>Ilshat Mamaev</u>, employee of the group of intellectual industrial robotics of the Institute of Anthropomatics and Robotics Karlsruhe Institute of Technology, Karlsruhe, Germany

Lecture Title: Towards human-robot collaboration

Abstract: Nowadays robots are shifting from highly structured industrial environment into human everyday life. This implies new requirements to the robot control, perception, cognitive abilities and safety. In this talk an overview of current research and industrial projects with a focus on human-robot collaboration will be given. Besides of control aspects of such systems, new proximity tactile sensor technology and its applications in robotics will be shown. Finally, some examples of AI/Machine Learning methods and it's applications in robotics will be presented.



<u>Sergey Konesev</u>, Associate Professor of the Chair «Electrical Engineering and Electrical Equipment Enterprises», FSBEI HE "USPTU", Ufa, Russia

Lecture Title: Multi-function integrated electromagnetic component for secondary power sources

Abstract: The development of digital, intelligent energy, electromechanics, electrical engineering leads to the active use of secondary power sources, frequency converters, inverter technology, power electronics. The desire to reduce the mass and dimensions of electrical devices and systems, increase their specific power creates the need to use key (pulse) modes of electric energy converters. To reduce electromagnetic interference, as well as dynamic losses during switching, it is advisable to use the resonant modes of the inverter technology. A multifunctional integrated electromagnetic component (MIEC) has been developed, capable of performing the functions of inductance (inductor), capacitor and transformer at the same time.



<u>Jesus Savage</u>, Professor of the Department of electronics and engineering of the National Autonomous University, Mexico City, Mexico

Lecture Title: Robotics, AI and Machine Vision conjunction paradigm **Abstract:** A semantical reasoning analysis mechanism is discussed, based on symbolic AI methods and digital signal processing for VIRBOT robotic system, being used in service robot testing for RoboCup-at-Home competitions, where a robot has incomplete data and acquires missing pieces of data, interacting with users.



Robert Sattarov, Professor of Electromechanic Department, Ufa State Aviation University, Ufa, Russia

Lecture Title: Worm-like locomotion systems for in-pipe robots and its fuzzy sliding controller design

Abstract: Worm-Like Locomotion Systems (WLLS) for a class of in-pipe robots is considered, and a novel fuzzy sliding mode controller is designed for the velocity tracking problem in the WLLS. Because of the strong nonlinearity, an estimator for a friction force is created and it is used into the construction of the sliding mode controller. A sliding mode surface is provided based on the tracking error of the longitudinal displacement and a center of mass velocity. Fuzzy rule is formed to tuning one of sliding mode designable parameters. Simulation results verify the effectivity of the presented fuzzy sliding mode control method



<u>Lingfei Xiao</u>, Associate Professor and Deputy Director of Control Engineering Department, College of Energy and Power Engineering, Nanjing University of Aeronautics and Astronautics, Nanjing, China

Lecture Title: Intelligent sliding mode control and its application in mechanical & power systems

Abstract: Sliding mode control (SMC) is an effective control method with strong robustness, intelligent optimization algorithms have good effects for SMC on attenuating chattering, facilitating the parameter tuning, enhancing the robustness to mismatched uncertainties and improving the fault tolerance. In this talk, several kinds of intelligent sliding mode control methods will be given, the steady and dynamic control performance, robustness and fault tolerance will be shown on some mechanical & power systems.

Conference at a glance

Wednesday, April 15, 2020				
12:00-17:00				
Thursday, April 16, 2020				
09:30-10:00	Opening Ceremony			
10:00-10:30	Keynote Lecture 1: Ilshat Mamaev. Towards Human-Robot Collaboration			
10:30-11:00	Keynote Lecture 2: Vladimir Fetisov. Aerial Robots and Infrastructure of Their Working Environment			
11:00-11:10	Joint Photography of Conference Participants			
11:10-11:30	Coffee break			
11:30-13:30	Oral Session 1: Robotics and Automation	Oral Session 2: Robotics and Automation	Poster Session 1	
13:30-14:30	Lunch break			
14:30-15:00	Keynote Lecture 3: <i>Robert Sattarov.</i> Worm-Like Locomotion Systems for In-Pipe Robots and Its Fuzzy Sliding Mode Controller Design			
15:00-15:30	Keynote Lecture 4: <i>Jesus Savage.</i> Robotics, Al and Machine Vision conjunction paradigm			
15:30-17:30	Oral Session 3: Robotics and Automation	Oral Session 4: Robotics and Automation	Poster Session 2	
17:30-20:00	Social event			
	Friday,	April 17, 2020		
09:00-10:00	Registration			
10:00-10:30	Keynote Lecture 5: Oleg Darintsev. Microgrippers: Principle of Operation, Construction and Control Method		Operation,	
10:30-11:00	Keynote Lecture 6: Sergey Konesev. Multi-Function Integrated Electromagnetic Component for Secondary Power Sources		Electromagnetic	
11:00-11:30	Coffee break			
11:30-13:30	Oral Session 5: Robotics and Automation	Oral Session 6: Electromechanics and Electric Power Engineering	Poster Session 3	
13:30-14:30	Lunch break			
14:30-15:00	Keynote Lecture 7: <i>Lingfei Xiao.</i> Intelligent Sliding Mode Control and Its Application in Mechanical and Power Systems			
15:00-17:00	Oral Session 7: Electromechanics and Electric Power Engineering	Oral Session 8: Electromechanics and Electric Power Engineering	Poster Session 4	
17:00-17:30	Closing Ceremony	0 0		
Saturday, April 18, 2020				
11:00-15:00	Social event			

Conference Programme

Wednesday, April 15, 2019			
12:00-17:00	On-line registration		
Thursday, April 16, 2020			
09:30-10:00	Opening Ceremony		
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11:00-11:10	On-line Joint Photography of Conference Participants		
11:10-11:30	Coffee break		
	Oral Session 1: Robotics and Automation		
11:30-13:30	Mikhail Khachumov. Tactical Level of Intelligent Geometric Control System for Unmanned Aerial Vehicles Abstract: This study considers the tactical level of the intelligent geometric control system designed to solve the cutting-edge scientific problem of controlling unmanned aerial vehicles (UAVs) in unstable conditions. Intelligent-geometric theory combines geometric control methods (methods of optimal control, complex motion control and stabilization, formation control, trajectory and target tracking, differential pursuitevasion games, etc.) with intelligent control methods using tools of artificial intelligence (productions, semantic networks, fuzzy logic, framebased behavioral microprograms, frame-based operations, machine learning, genetic algorithms, methods of knowledge acquisition, etc.) and provides reliable and high-performance control techniques for operating in uncertain environments under wind disturbances. Hierarchical		

architecture of intelligent geometric control system is designed for joint application of precise geometric and adaptive intelligent control methods as parts of a single robotic system. The solution to the problem of controlling a UAV group taking into account mathematical models of an aircraft and wind loads was simulated in MATLAB system.

Tagir Muslimov and Rustem Munasypov. Three-Dimensional Consensus-Based Control of Autonomous UAV Swarm Formations

Abstract: This paper presents a multi-agent approach to controlling a decentralized swarm three-dimensional (3D) formations of autonomous fixedwing unmanned aerial vehicles (UAVs). Cooperative control is analyzed within the framework of coordinated rectilinear path following. Focus is made on attaining a pre-specified geometric configuration and maintaining the resulting UAV formation vertically by controlling the altitude difference (distance between aircraft along the vertical). Consensus-based UAV interaction is used, i.e. there is no 'leader'. Each UAV is assumed to be equipped with a standard autopilot, in which a finite-state machine controls the flight altitude. Thus, an arbitrary preconfigured 3D formation can be attained by combining this strategy with the existing approaches in controlling a formation as projected onto a horizontal plane. The proposed control laws are adjusted to the input constraints arising from the vertical velocity limits of the UAVs. MATLAB/Simulink modeling used complete nonlinear 6 degree-of-freedom (DoF) 12-state models of fixed-wing UAVs equipped with tuned autopilots in two scenarios: a group following a horizontal path, and following a descending path. Modeling showed the proposed multi-UAV swarm controls were effective, as they could accurately attain and maintain a 3D formation of required shape.

Valeriia Izhboldina, Igor Lebedev and Aleksandra Shabanova. Approach to UAV Swarm Control and Collision-Free Reconfiguration

Abstract: In this paper the problem of unmanned aerial vehicle (UAV) swarm control is considered. As the most promising approach to UAV swarm control a composite one was chosen. The proposed conceptual model of the composite method includes operator, base station, and two communication networks: one between agents and another one between base station and agents. UAV trajectory computation is fulfilled on the land-based station using swarm reconfiguration algorithm. Two enhanced 3D reconfiguration algorithms were presented: eased and based on divide and conquer – which differ in used collision avoidance methods. Eased algorithm contains a method of parallel translation of target points, homothety and target coordinate exchange method. To ensure control of greater swarm size, algorithm based on divide and conquer was developed. Algorithm based on divide and conquer includes parallel translation, delay allocation method, collision graph composition and divide and conquer algorithm. For evaluation algorithm performance tests in virtual environment were performed on swarms of different sizes (from 10 to 100 agents). Greater trajectory calculation time and swarm reconfiguration time are explained by the greater number of used methods. However, the total trajectory and the average number of collisions calculated using algorithm based on divide and conquer have smaller values compared to eased algorithm. Eased algorithm provides UAV movement without collisions with a swarm size of 70 agents, while algorithm based on divide and conquer has a limit of 90 agents. Therefore, for swarm reconfiguration with a large number of agents, algorithm based on divide and conquer is more preferable.

Egor Aksamentov, Konstantin Zakharov, Denis Tolopilo and Elizaveta Usina.

Approach to Robotic Mobile Platform Path Planning upon Analysis of Aerial Imaging Data

Abstract: The research is focused on solving one of the main problems of robotic system navigation - building an energy-efficient trajectory. A method of trajectory planning is proposed, according to which images obtained using an unmanned vehicle camera are stitched into an orthomosaic image, on which the Mask R-CNN neural network detects all static obstacles. In addition to creating a map of the area, the resulting images are also used to create a 3D model of the area. The developed method enables the robotic to find all static obstacles, as well as to identify all terrain features. Based on the obtained data on the state of the terrain and the presence of static obstacles, the system finds the most energy-efficient path.

Peter Trefilov, Mark Mamchenko, Maria Romanova and Igor Ischuk. Improving Methods of Objects Detection Using Infrared Sensors Aboard the UAV

Abstract: The rapid development of unmanned aerial vehicles (UAVs) has contributed to a proliferation of multi-spectral aerial survey technologies and services. Aerial reconnaissance allows to obtain the detailed digital map of the area, including the geographical distribution of radiant temperatures. These temperature maps allow to find out the composition of the objects (figure out type of the material), their real dimensions and size. There are studies concerning processing of multi-spectral aerial survey images (both obtained in visible and infrared ranges) and selecting the UAV optimal flight altitude for detection, recognition, and identification of monitoring objects. However, the issue of developing an integrated algorithm of UAV multi-spectral aerial survey for classifying monitoring objects (taking into account the choice of optimal flight altitude and camera's resolution parameters) still remains open. This article considers the choice of the flight altitude of the UAVs based on Johnson's criteria for detection, recognition, and identification of monitoring objects. The integrated approach for conducting aerial survey based on mathematical relationship between optimal flight altitude of the UAVs and resolving power of its onboard camera is proposed.

Elena Efremova and Vladimir Soldatkin. Integrated Sensor System for Controlling of Altitude-Velocity Parameters of Unmanned Aircraft Plane on the Basis of Vortex Method

Abstract: The paper considers the original scheme, algorithms for the formation and processing of time-frequency primary informative signals and determination of the altitude-velocity parameters of unmanned aircraft planes

in channels of integrated sensor system with one receiver of primary information. The competitive advantages of the offering sensor system for controlling the altitude-velocity parameters are provided, which determine the prospects for its use on unmanned aircraft planes of various classes.

Oral Session 2: Robotics and Automation

Andrey Trifonov, Sergey Filist, Sergey Degtyarev, Vadim Serebrovsky and Olga Shatalova. Human-Machine Interface of Rehabilitation Exoskeletons with Redundant Electromyographic Channels

Abstract: A method for controlling an exoskeleton by means of instructions obtained by decoding an electromyography (EMG) signal is considered. The method allows to minimize errors when positioning the exoskeleton in the verticalization mode. The EMG signals are segmented into intersecting or nonintersecting windows and for each segment obtained in the previous step, they receive many signs of the EMG signal (vector of informative signs). The vector of informative features is fed to the neural network classifier, which controls the controller of the exoskeleton servomotors. The vector of informative features is obtained through a multilevel comparator, the number of levels of which determines the dimension of the vector of informative features. The EMG classifier includes a comparator unit, a multiplexer, an informative feature calculation unit, a first neural network, a memory unit and a second neural network, the outputs of which control the servo motor controller. In order to adapt the exoskeleton control system to the patient, additional channels for classifying EMG signals are introduced into the humanmachine interface. Each channel of the EMG signal is associated with a specific muscle or group of muscles that control the movement of the same limb joint. The servo motor controller uses a third neural network to aggregate these signals into a single control signal. The neural network control method with redundant EMG channels has been tested on the exoskeleton at the moment of controlling the verticalization of the patient.

11:30-13:30

Haci Mehmet Guzey. Neuro Sliding Mode Control for Exoskeletons with 7 DoF

Abstract: In this paper, a novel neuro sliding mode controller (SMC) is developed for a 7 degree of freedom (DoF) upper exoskeleton. RBF-like neural network control is used to estimate the exoskeleton dynamics in the configuration of the sliding mode control. Stability of the neuro-SMC is derived on the basis of Lyapunov stability criteria. To validate our theoretical claims, simulation results are given at the end of the paper.

Andrey Karlov, Ekaterina Saveleva, Andrey Yatsun and Aleksey Postolny. Modeling of the Exoskeletal Human-Machine System Movement Lifting a Load

Abstract: The mechanization and automation are introduced in various industries for loading and unloading operations. However, the manual labor continues to be widespread in a number of industries. One of the ways to improve the quality of working conditions due to the transition from extreme to comfortable conditions is using of exoskeletons. The technological operations

of lifting and transfer of goods implementation by a person can be considered in two aspects: from the point of view of the workload performed by a person with this type of work, and, on the other hand, the functional stress of the body as an integral response to the load. The study of the human-machine system (HMS) elements interaction allows us to identify new opportunities for providing a cooperative solution to technological problems by obtaining the exoskeleton's links movement given accuracy. The article is devoted to the HMS motion kinematic model development, as well as the determination of the dependence of the linear gravity compensator (LGC) length change on the magnitude of the exoskeleton's back rotation angle for various geometric dimensions that determine the position of the LGC. The determination of this dependence allows us to construct an algorithm for the HMI, including the LGC functioning. For this, the vector method of mathematical modeling is used.

Sergey Jatsun, Andrey Malchikov, Andrey Yatsun and Ekaterina Saveleva. Mathematical Modeling of Load Lifting Process with Industrial Exoskeleton Usage

Abstract: The article is devoted to investigation of the opportunity of exoskeleton usage in industrial conditions, which can partially compensate the load during carring out of the technological operations. Such devices can significally reducie human fatiguability, improve operations quality, reduce the injury risk and the professional diseases development. The article presents a mathematical model describing the lifting load process with the use of industrial exoskeleton. A mathematical apparatus, which makes it possible to obtain load lifting kinematic parameters and evaluate the exoskeleton joints forces, is presented in the work. The paper presents the numerical modeling results, and analyzes them. The values of the device hinges torques were obtained. The knees and ankle joints turned out to be the most loaded during lifting process. The necessity of additional external devices usage to compensate these efforts is mentioned.

Dmitriy Blinov, Anton Saveliev and Aleksandra Shabanova. **Deep Q-Learning Algorithm for Solving Inverse Kinematics of Four-Link Manipulator**

Abstract: This paper presents deep Q-learning algorithm designed to solve inverse kinematics problem of four-link manipulator. This algorithm uses dynamic exploration coefficient instead of a constant value, which allow to avoid convergence of the neural network to a local optimum. In addition, a method for generating a Q-table has been developed to avoid the bottleneck effect when neural network constructing. This in turn leads to reduction of training time and lower hardware requirements. To evaluate the effectiveness of the proposed algorithm, three environments were developed and for each of them specific neural networks model were used. Three different environments allow to evaluate the algorithm performance for solving inverse kinematics of varying complexity: with one initial and one target points, with several initial and one target points, and, conversely, with one initial and several target points. Obtained dependency graph of rewards on the number of training episodes shown successful training of agents in all environments. Successful training of the Q-learning algorithm in the third environment suggests that the algorithm

can be used for solving the inverse kinematics for all points of the manipulator working space. The main advantage of the developed algorithm is the possibility of its application for solving inverse kinematics problems of varying complexity. In addition, this algorithm can be used to solve inverse kinematics of manipulator with a different number of links.

Sergei Savin, Oleg Balakhnov and Alexander Maloletov. Linearization-based Forward Kinematics Algorithm for Tensegrity Structures with Compressible Struts

Abstract: This paper presents a new local linearization method for elastic forces in tensegrity structures, which can be used to solve forward kinematics problems. Forward kinematics problems are often solved as a part of inverse kinematics algorithms and trajectory planning in robotics, and it is often desirable to be able to perform those algorithms online. The proposed method allows to solve forward kinematics as a quadratic program, which makes it fast and reliable, and allows us to take advantage of the existing convex programming software. The paper demonstrates the work of the proposed method using a three link tensegrity structure.

Poster Session 1 (Room: Γ-218)

Sergey Jatsun, Boris Lushnikov, Oksana Emelyanova and Andres Santiago Martinez Leon. Synthesis of SimMechanics Model of a Quadcopter using SolidWorks CAD Translator Function

Abstract: Currently, computer modelling is one of the most important scientific tools for investigating the behavior of complex dynamic systems. The choice of an algorithmic language depends on the simplicity of programming, the form of presentation of the simulation results, and different advantages provided by programs such as MATLAB, libraries of which includes SimMechanics Visual Modeling Tool. This article discusses modern approaches to computer modeling of unmanned aerial vehicles (UAVs), described the integration process of SolidWorks and MATLAB/Simulink environments by implementing a CAD model, created previously in SolidWorks and exported to MATLAB/Simulink, an algorithm for modeling a dynamical model of an UAV type quadcopter based on PID control strategies has been implemented, a software for modeling and testing control algorithms for a UAVs type quadcopter has been performed, creating automatic navigation systems, and planning the trajectories of a quadcopter UAV.

11:30-13:30

Aleksandr Nikitin, Vyacheslav Soldatkin and Vladimir Soldatkin. Technology for Constructing Multifunctional Controlling System of Motion's Parameters of Unmanned Single-Rotor Helicopter

Abstract: The article views the technology of construction of the controlling sensor system of motion's parameters of unmanned single-rotor helicopter based on the use of the information about position resulting velocity vector of incoming air flow of vortex column of rotor using original fixed multifunction receiver of primary information. The transformation of informative signals is proposed to provide according with two-channel scheme with ion-mark and

aerometric channels. The algorithms of processing of informative signals and determination of air parameters of motion of an unmanned single-rotor helicopter in the channels of a multifunctional sensor system built according to the one fixed multifunctional receiver with ion-mark and aerometric channels are presented.

Vinh Nguyen, Quyen Vu and Andrey Ronzhin. Mathematical Modeling of Stable Position of Manipulator Mounted on Unmanned Aerial Vehicle

Abstract: The stability of the manipulator is important issue especially in the domain of unmanned aerial vehicle (UAV). Any movements of manipulator greatly affects UAV stability. In particular, the horizontal shift of the center of gravity requires of the UAV the powerful controller, that change forced the propellers of quadrotor to bring the UAV to a stable state. In this paper we have studied the movements of manipulator and its center of gravity at least horizontally when UAV is in hover mode. As a result, we developed mathematical model and software for calculation of deflection angles between successive links of the manipulator, which provides deviation of the center of mass (COM) of the UAV horizontally less than 1 mm.

Denis Milyakov, Vladimir Verba, Vladimir Merkulov and Andrew Plyashechnik. Active Phased Antenna Arrays for Long-Range Mobile Radars Based on Quadcopters

Abstract: Strengthening the role of unmanned aerial vehicles (UAVs) for various purposes due to their group use allows obtaining a number of advantages in solving a wide class of tasks. At the same time, the new advantages of group use of UAVs are due to: the difficulty of separate observation of the group members and, accordingly, the difficulties of tracking and target distribution; the inability to serve the entire large group with the number of participants exceeding the capacity of the information control system of the opposing side; the increase in the behavioral complexity of the UAV in solving various problems through the use of artificial intelligence; random change of the spatial position of individual UAVs within the group, preventing their detection and selection of virtually all types of information systems. The noted advantages of the UAVs groups are especially pronounced in the implementation of such a new task as the formation and use of temporary active phased antenna arrays (APAA) of large sizes based on multicopter for the implementation of long-range radar systems. In this regard, the purpose of the paper is to present a variant of the algorithm for the formation and functioning of such a APAA. On the example of solving the task of maintaining an air object, the features of the operation of a radar with a APAA based on a group of UAVs are illustrated.

Youshaa Murhij and Vladimir Serebrenny. Hand Gestures Recognition Model for Augmented Reality Robotic Applications

Abstract: Augmented Reality (AR) is a research promising field. Its main idea is to integrate and merge the virtual world with the real world. Augmented reality could improve or enhance our perception of the real world by integrating virtual

objects. The existing hand gesture applications related to augmented reality can detect hand motion or track it in addition to the ability to construct a 3D model of tracked hand using markers and motion sensing devices like Kinect, Leapmotion and AR/VR instruments. In this paper, a hand gesture recognition model based on deep convolutional neural network is proposed to be used in 3D virtual environments for robotic teleportation. This model is tested on HTC VIVE Pro AR/VR instruments using the VIVE eye and on a Kinect v2 to control an industrial manipulator in real time using only the hand movements in both online and offline control modes.

Denis Ivanko, Dmitry Ruymin and Alexey Karpov. An Experimental Analysis of Different Approaches to Audio-Visual Speech Recognition and Lip-Reading

Abstract: In this paper we have analyzed different approaches to audio-visual speech recognition. We mainly focused on testing different modalities fusion techniques, rather than other parts of AVSR (e.g. feature extraction methods). Tree audio-visual modalities integration methods were under consideration, namely GMM-CHMM, DNN-HMM and End-to-end approaches, defined as the most promising and commonly found in scientific literature. The testing was performed on two different datasets: on GRID corpus for the English language and on HAVRUS corpus for the Russian. Obtained results once again confirms the superiority of neural network approaches compared to the others in conditions when we have enough data to effectively train NN models, which was demonstrated by our experiments on the GRID dataset. On a more compact in size HAVRUS database, the best recognition results were demonstrated by the traditional GMM-CHMM approach. This paper presents our vision on current state of audio-visual speech recognition field and possible directions for the further research.

Maxim Kolomeec, Ksenia Zhernova and Andrey Chechulin. Unmanned Transport Environment Threats

Abstract: Unmanned private and public transport may be susceptible to attacks through various interfaces including networks and physical sensors. With the spread of smart transport and the urban environment that can interact with vehicles, such threats will become increasingly relevant. The paper presents the overview of current cases of attacks on the connected unmanned transport environment that includes smart cars and smart city infrastructure. The paper includes the overview of implementation and classification of such environment components: smart vehicle components and smart city components that can interact with each other. Based on the implementation of components and what technologies they are used, paper overview attack cases. The attack cases are based on the current reports of security incidents in the past and related research. The paper discusses the most urgent threats for such smart city environment based on the analysis of found attacks and classes of interfaces. The work highlights that today the most serious threat remains the problem of cyber-physical and network security.

Alexander Denisov and Oleg Sivchenko. Conceptual and Set-Theoretic Models of Wireless System for Information Exchange

Abstract: Conceptual and set-theoretic models of wireless data transfer network for static and dynamic systems, particularly, for robotic devices, including radio modules, which use repeaters for communication with remote network nodes are described. These models are intended for agricultural applications. Radio modules, sensors and robotic devices, connected using repeaters to the distributed wireless network, are described. The design problem of wireless data transfer network completed with static and dynamic radio modules is a complicated one. Certain specifics deals with how to maintain data transfer speed above the specified threshold by varying distance between radio modules and robotic device motions. Increased data transfer reliability, specific robot interaction patterns and groundwork for IoT paradigm implementation are of particular importance here.

Eugene Larkin, Tatiana Akimenko, Alexey Bogomolov and Konstantin Krestovnikov. Mathematical Model for Evaluating Fault Tolerance of On-Board Equipment of Mobile Robot

Abstract: The approach to simulation of a mobile robot on-board equipment fault tolerance based on the theory of semi-Markov processes is presented. At the first stage of proposed approach a simulation the lifecycles of equipment units is considered and for every unit ordinary semi-Markov model is determined. Formulae for unit lifetime calculation in the general case are obtained. At the second stage, the model of competition between units for the fault is considered. To simplify the simulation, the digital approach to the competition analysis is worked out. Digital model is obtained by means of sampling densities described units lifetimes. It is shown, that digital approach to analysis of competition permit, rather simply, calculate a lifetime of fault tolerant assembles and/or onboard equipment as a whole. So it is shown, that number of sampled in histogram, presented unit lifetime allows to control both accuracy and computational complexity of mobile robot reliability parameters calculation. Example of calculation of fault tolerant actuator control system reliability is presented.

13:30-14:30 **Lunch break**

Keynote Lecture 3: Robert Sattarov.

Lecture Title: Worm-Like Locomotion Systems for In-Pipe Robots and Its Fuzzy Sliding Mode Controller Design

14:30-15:00

Abstract: In this paper Worm-Like Locomotion Systems (WLLS) for a class of inpipe robots is considered, and a novel fuzzy sliding mode controller is designed for the velocity tracking problem in the WLLS. Because of the strong nonlinearity, an estimator for a friction force is created and it is used into the construction of the sliding mode controller. A sliding mode surface is provided based on the tracking error of the longitudinal displacement and a center of mass velocity. Fuzzy rule is formed to tuning one of sliding mode designable parameters. Simulation results verify the effectivity of the presented fuzzy sliding mode control method.

Keynote Lecture 4: *Jesus Savage*.

Lecture Title: Robotics, AI and Machine Vision conjunction paradigm

15:00-15:30

Abstract: A semantical reasoning analysis mechanism is discussed, based on symbolic AI methods and digital signal processing for VIRBOT robotic system, being used in service robot testing for RoboCup-at-Home competitions, where a robot has incomplete data and acquires missing pieces of data, interacting with users.

Oral Session 3: Robotics and Automation

Elvira Chebotareva, Kuo-Hsien Hsia, Konstantin Yakovlev and Evgeni Magid. Laser Rangefinder and Monocular Camera Data Fusion for Human-Following Algorithm by PMB-2 Mobile Robot in Simulated Gazebo Environment

Abstract: The paper presents a human-following algorithm for an autonomous mobile robot, which is equipped with a 2D laser rangefinder (LRF) and a monocular camera. As a rule, quality of a human tracking by a LRF is reduced in cluttered environments. We used a monocular camera to increase a human tracking reliability. In contradiction with popular human tracking algorithms that apply only a 2D LRF, our algorithm does not impose any restrictions on a type of humans clothes, and our approach does not require a human head and an upper body to be located within a monocular camera field of view. Several human trackers and variations of our algorithm were compared in the Gazebo virtual experiments within a free corridor and an office room environments. The virtual experiments demonstrated that our method successfully improved a human tracking quality being employed with the human-following virtual PMB-2 robot.

Ramil Safin, Roman Lavrenov and Edgar Alonso Martinez-Garcia. Evaluation of Visual SLAM Methods in USAR Applications Using ROS/Gazebo Simulation

15:30-17:30

Abstract: The problem of determining the position of a robot and at the same time building the map of the environment is referred to as SLAM. A SLAM system generally outputs the estimated trajectory (a sequence of poses) and the map. In practice it is hard to obtain groundtruth for the map, hence only trajectory ground-truth is considered. There are various works that provide datasets to evaluate SLAM algorithms in different scenarios including sensor configurations, robots, and environments. Dataset collection in a real-world environment is a complicated task, which requires an elaborate sensor and robot configuration. Different SLAM systems demand various sensors resulting in the problem of finding an appropriate dataset for their evaluation. Thus, in this paper, a solution that is based on ROS/Gazebo simulations is proposed. Two indoor environments with flat and uneven terrain to evaluate laser range and visual SLAM systems are created. Changing the sensor configuration and the environment does not require an elaborate setup. The results of the evaluation for two popular SLAM methods – ORB-SLAM2 and RTAB-Map are presented.

Dmitriy Levonevskiy, Evgenii Karasev and Egor Aksamentov. Architecture and Algorithms of Geospatial Service for Navigation of Robotic Complexes

Abstract: This paper considers the problems of robotic device navigation for performing various agricultural tasks. The proposed approach for map building

ensures automated establishment of 3D terrain models, based on snapshots, taken from unmanned aerial vehicles. The presented method of route planning employs such 3D models effectively enough. The techniques of edge weight calculation facilitate selection of the smoothest areas for route planning, therefore, reducing energy consumption. The suggested software architecture relies on a service bus for data transfer. This solution reduces the dependence of software modules, enables integration of heterogeneous data sources and allows controlling data flows and system processes more efficiently. Decent usability of the developed systems is achieved by means of cross-platform implementation of the front-end application.

Ayrat Migranov. Cloud-Based Task Distribution System Infrastructure for Group of Mobile Robots

Abstract: One of the possible approaches to the construction of control systems for groups of mobile robots using distributed cloud technologies is considered, for which a scheme of access to information resources and a mechanism for distributing resources of a cloud computing system with linear decomposition are developed: the solution to the problem is divided into a series of smaller, simpler, subtasks in a hierarchical tree based on the linear distribution method. The specifics of the workspace model are shown, the goals of the functioning of robots are formalized, and the optimal energy evolutionary algorithm for solving the problem of distributing tasks in the team is proposed taking into account the initial and current levels of battery power, the energy consumption of each robot and the energy needed to perform individual tasks. Parameters for evaluating the effectiveness of the obtained solutions are determined, genetic algorithms are synthesized, for which a coding form of the solution in the form of a chromosome is proposed and specific fitness functions are compiled. An algorithm has been developed for calculating the fitness function, implemented taking into account the specifics of its work in the cloud. Experimental results were obtained when checking the operability of the algorithms on the available on-board computing means of mobile robots, and the effectiveness of using distributed computing resources of a group of robots was estimated when implementing cloud services on their basis.

Nikolay Teslya, Alexander Smirnov, Artem Ionov and Alexander Kudrov. Multirobot Coalition Formation for Precision Agriculture Scenario based on Gazebo Simulator

Abstract: Nowadays the study of interaction models of intelligent agents is one of the main research directions in the field of collaborative robotics. It includes studies of coalition formation principles, tasks decomposition and distribution, winnings sharing, and implementation of proposed techniques and models. This work focuses on presenting environment and robots states in smart space during joint task solving as well as modeling and visualizing the interaction process using open software Gazebo and Robotic Operation System. The ontology of robot is presented, that combines description of the robot equipment and physical characteristics. To provide variability in robot interaction some of the concepts are evaluated with fuzzy sets. The architecture

of modelling approach is presented based on the combination of smart space concept for ontologybased information exchange between robots, Robotic Operation System for robot control, and Gazebo simulator for modelling and visualizing robot actions in 3D environment. The example of interaction is presented based on precision agriculture scenario.

Petr Neduchal and Milos Zelezny. Environment Classification Approach for Mobile Robots

Abstract: The type of environment plays an essential role in mobile robotics. Autonomous robots usually work in static and single type environments. Unfortunately, in the real world, there are many situations when the type of the environment change. This paper deals with the design of the system for environment recognition working in real-time on a mobile robot. Once the environment is recognized and classified, the parameters of the robot can be adapted. Consequently, the robot can handle operations in multiple environments. The paper contains information about previous related work in the environment classification, description of the proposed system, and experiments. Experiments are focused on change detection and environment classification using visual and non-visual sensors. Moreover, two non-visual change detection approaches are proposed in the experiment section.

Oral Session 4: Robotics and Automation

Rinat Galin and Roman Meshcheryakov. Collaborative Robots: Development of Robotic Perception System, Safety Issues and Integration of AI to Imitate Human Behavior

Abstract: The development of collaborative robotics as a research area is based on the study of safety and machine vision issues. The process of integrating artificial intelligence into robotic systems is gradually taking place. The process of intelligent robotic automation is based on a combination of machine learning of robots and high vision technologies on the way to interactive intelligent collaborative robotics. Given the lack of barriers for modern robots that work with humans, the issues of safety interaction remain the basic basis, which is considered an integral part of any implementation of new technological solutions. Such intelligent robotic solutions aimed to provide complementing and augmenting human capabilities, not replacing them. To take full advantage of this collaboration between robots and humans we must understand how humans can most effectively augment robots and how robots can enhance what humans do best.

15:30-17:30

Mark Mamchenko, Pavel Ananyev, Alexander Kontsevoy, Anna Plotnikova and Yuri Gromov. The Concept of Robotics Complex for Transporting Special Equipment to Emergency Zones and Evacuating Wounded People

Abstract: Ministry of the Russian Federation for Civil Defense, Emergencies and Disaster Management (EMERCOM of Russia, EMERCOM) devotes special attention to equipping subordinate units with advanced robotics. Despite this, EMERCOM of Russia lacks robotics complex capable of transporting special rescue equipment to emergency zone, bringing medicines to the wounded, and

evacuating them to safe areas. This fact reduces efficiency and increases duration of emergency operations: if special vehicles are not able to reach the emergency zone, Russian EMERCOM employees will have to deliver rescue equipment and tools manually, and evacuate the wounded using stretchers on their own. This article proposes a concept of advanced robotics complex capable of carrying out the aforementioned tasks. We do not seek to provide full and detailed technical description of the whole complex. Only its composition, requirements, and peculiarities of power/communications systems, cargo delivery and safe evacuation mechanism, and possible electronic components shall be described.

Sergey Kharchenko, Roman Meshcheryakov, Yaroslav Turovsky and Daniyar Volf. Implementation of Robot-Human Control Bio-Interface When Highlighting Visual Evoked Potentials Based on Multivariate Synchronization Index

Abstract: The introduction part the main ways of integration of humanmachine control systems integration of systems as well as the ways of visual evoked potentials extraction in electroencephalograms (EEGs) are described. The article includes researches of electroencephalogram (EEG) signals with steady state visual evoked potentials for various photostimulation frequencies basing on the method of the multivariate synchronization index. Influence of length of window being processed on recognition accuracy of frequency of the signal being studied is explored. Ratio of the correctly recognized states is considered in the function of accuracy metric. Examined necessity of original signal preprocessing by way of the signal band-pass filtering. In addition, application of the multivariate synchronization index in multichannel mode is reviewed. The result of the authors' investigation is a number of recommendations on parameters used for extraction of steady state visual evoked potentials in the method of the multivariate synchronization index. Results obtained are of considerable practical importance as they can be used for brain-computer interface producing on the basis of visual evoked potentials and later can be taken for building of control theory of robot systems of different application and for implementation of decisions on man-machine interoperability within narrow practical tasks.

Dinar Bogdanov. Continuum Manipulator Motion Model Taking into Account Specifics of its Design

Abstract: The paper discusses the kinematics model continuum of the manipulator of the original design, as well as the issues of its application in the synthesis of the control system. The links of the manipulator are built on the basis of solid-state elements in contact with each other on the surface of a spherical shape and connected with the help of flexible cables. The operational characteristics of the manipulator (size and shape of the workspace, service and manipulation factors) are easily adjusted to technical requirements by changing the geometric parameters of the elements and their number in the links, as well as changing the number of links themselves. The complexity of controlling such a manipulator is determined by the need to obtain and process a significant

amount of information about the state of the manipulator and its components. Due to the impossibility of obtaining explicit information about the position of the link elements relative to each other, it is proposed to compensate for this drawback by synthesizing an exact kinematic model. The authors propose such a link model, which takes into account rolling friction between link elements and the preliminary tension of the cables to ensure structural integrity in the entire range of motion. The results of the calculations revealed the peculiarities of the link movement in its entire range.

Eldar Mingachev, Roman Lavrenov, Evgeni Magid and Mikhail Svinin.

Comparative Analysis of Monocular SLAM Algorithms Using TUM and EuRoC

Benchmarks

Abstract: Stable and robust path planning and movement in ground mobile robots require a combination of accuracy and low latency in their state estimation. However, state estimation algorithms must provide these qualities under the computational and power constraints of embedded hardware. Simultaneous Localization and Mapping (SLAM) algorithms are the best choices for state estimation in these scenarios, in addition to their ability to operate without external localization from motion capture or global positioning systems. Moreover, a single camera setup is the most common solution for robotic platforms, which reduces our domain of interest to the specific SLAM algorithms type – Monocular SLAM. Yet, it is still not clear from the existing literature, which monocular SLAM algorithms perform well under the accuracy, latency, and computational constraints of a ground mobile robot with onboard state estimation. This paper evaluates an array of the most recent publicly available monocular SLAM methods: ORB-SLAM2, DSO, and LDSO. The evaluation considers the pose estimation accuracy (alignment error, absolute trajectory error and relative pose error) while processing the TUM Mono and EuRoC datasets on the specific hardware platform with a balanced amount of computational resources and power consumption. We present our complete results as a benchmark for the research community.

Бушуев А.Б., Литвинов Ю.В., Хунг Нгуен, Петров В.А., Чащина М.М. Алгоритмы выявления препятствий и определения расстоянии до них при движении мобильного робота по пересеченной местности

Аннотация: Рассматривается алгоритм измерения дальности препятствия на основе видеоизображения без использования стереозрения. Предложена техническая реализация постоянного анализа характера и свойств поверхности, на основании которого робот изменяет свое поведение, избегая попадания в непроходимые области на заданной траектории движения. Работоспособность предложенных алгоритмов проверялась путем моделирования и экспериментальных исследований на колесной платформе «Odyssey» фирмы под управлением микроконтроллера Arduino UNO с использованием ультразвуковых датчиков.

Poster Session 2

Акопов В.С. Повышение быстродействия механизма торможения колес автомобиля

Аннотация: Ставится задача анализа возможности повышения быстродействия антиюзовых систем. Как известно, исключительно высокими характеристиками быстродействия обладают пьезоприводы. Предлагается добавить в существующие дистанционные приводы тормозов колес пьезоэлектрический привод. Такая система обеспечит повышение скорости разблокировки находящегося в юзе тормозного колеса, повысит эффективность торможения, а также управляемость автомобиля на дороге.

Голубков В.А., Федоренко А.Г., Ватаева Е.Ю., Шишлаков В.Ф. Моделирование узлов манипулятора

Аннотация: Рассматривается построение моделей современных манипуляторов при помощи метода графов связи, приводятся преимущества данного метода и результаты работы.

Городецкий А.Е., Курбанов В.Г., Тарасова И.Л. **Алгоритм формирования языка ощущения робота**

15:30-17:30

Аннотация: Предложен алгоритм формирования языка ощущений робота для принятия решений в его центральной нервной системе. Алгоритм позволяют обеспечивать роботов возможностью рефлексивных и осознанных рассуждений. Для этой цели предложены следующие процедуры: квантование окружающего пространства, фаззификация сенсорной информации, формирование изображений в отображении окружающего пространства, формирование образов путем объединения изображений от разных органов чувств и присвоение образам слов формируемого языка.

Ефремова Е.С., Солдаткин В.М. Интегрированная сенсорная система контроля высотно-скоростных параметров беспилотного летательного аппарата на основе вихревого метода

Аннотация: Рассмотрены оригинальная схема и алгоритмы формирования, алгоритмов обработки частотно-временных первичных информативных сигналов и определения высотно-скоростных параметров беспилотного летательного аппарата (ЛА) в каналах интегрированной сенсорной системы с одним приемником первичной информации. Приведены конкурентные преимущества предлагаемой сенсорной системы контроля высотноскоростных параметров, определяющие перспективы ее применения на беспилотных ЛА различного класса.

Купченко С.М., Эль-Салим С.З. Перспективные направления развития авиационного транспорта

Аннотация: Проведен анализ основных проблем развития современной авиации, предложена концепция роботизированных авиационных

универсальных систем на основе создания самолетов модульного типа, повышающих грузооборот и количество пассажирских авиаперевозок, снижения риска при авиакатастрофах с применением отделяемых пассажирских и грузовых модулей.

Муравьев К.Ф., Боковой А.В., Яковлев К.С. Оценка качества алгоритмов картирования и локализации на основе видеоданных в симуляционных средах

Аннотация: Рассматривается задача оценки качества работы алгоритмов одновременного картирования и локализации по видеоданным (vSLAM). Для достижения этой цели предлагается методика, основанная на использовании современных симуляционных сред, в частности — среды Habitat, в которой имеется возможность следования по произвольной траектории в фотореалистичной 3D-модели помещения, полученной по реальным данным. Предлагается новая функция сопоставления полученной алгоритмом карты и эталонной модели, которая учитывает особенности итерационного процесса картирования по видеоданным. Приводится пример применения описанных методик для оценки алгоритма RTAB-Мар в симуляторе Habitat.

Никитин А.В., Солдаткин В.В., Солдатки В.М. Технология построения многофункциональной системы контроля и управления движением беспилотного одновинтового вертолета

Аннотация: Раскрывается технология построения сенсорной системы контроля и управления беспилотного одновинтового вертолета по информации о положении вектора результирующей скорости набегающего потока вихревой колонны несущего винта с использованием оригинального неподвижного многофункционального приемника первичной информации. Преобразование информативных сигналов предложено обеспечить по двухканальной схеме с ионно-меточным и аэрометрическим каналами. Приведены алгоритмы обработки информативных сигналов и определения воздушных параметров движения беспилотного одновинтового вертолета в каналах многофункциональной сенсорной системы, построенной на основе одного неподвижного приемника с ионно-меточным аэрометрическим каналами.

Савельев А.С., Неретин Е.С. Предварительный анализа безопасности активных сайдстиков при работе автопилота

Аннотация: На текущий момент основным способом решения проблемы отсутствия тактильной обратной связи сайдстиков при управлении под автопилотом является разработка и внедрение активных сайдстиков. Целью данной работы является исследование безопасности функционирования активных сайдстиков при работе автопилота. В рамках работы выполнены оценка функциональной опасности и предварительный анализ дерева отказов. В результате были определены требуемый уровень

	гарантии разработки функции и уровень гарантии разработки компонентов (которые выполняют данную функцию), а также определены количественные требования по вероятности возникновения нарушений.		
	Шишлаков Д.В., Гончарова В.И. Математическая модель звена с распределенными параметрами		
	Аннотация: Рассматривается математическая модель звена с распределенными параметрами. Получены результаты для длинной электрической линии, которые могут быть в полной мере использованы для синтеза систем автоматического управления, содержащих гидравлические трубопроводные линии (ТЛ).		
	Дергачев С.А., Яковлев К.С. Алгоритм ТНЕТА и ORCA в зада децентрализованной навигации группы мобильных роботов		
	Аннотация: Представлен опыт внедрения лабораторного стенда Camozzi DID-BASE в учебный процесс. Рассмотрена реализация пневмосхемы подачи заготовок под пресс на базе четырех пневмоцилиндров.		
17:30-20:00	Social event		

Friday, April 17, 2020			
09:00-10:00	Registration		
10:00-10:30	Keynote Lecture 5: <i>Oleg Darintsev.</i> Lecture Title : Microgrippers: Principle of Operation, Construction and Control Method Abstract: The micromanipulation operations are a complex problem, so specific approaches are required in the development of microgripper designs and synthesis of its control systems. Different examples of microgrippers are given, ways to control them are discussed. The problem of performing micromanipulation operations, the main effects acting in the contact zone of parts and a gripper, as well as the features of the implementation of operations to grip objects with dimensions less than 1 mm are considered. The classification of microgripping devices of robots used in the assembly of microsystems or planned for use is given. Particular attention is paid to specific techniques for the design of microgrippers, original technical and technological techniques.		
10:30-11:00	Keynote Lecture 6: Sergey Konesev. Lecture Title: Multi-Function Integrated Electromagnetic Component for Secondary Power Sources Abstract: The development of digital, intelligent energy, electromechanics, electrical engineering leads to the active use of secondary power sources, frequency converters, inverter technology, power electronics. The desire to reduce the mass and dimensions of electrical devices and systems, increase their specific power creates the need to use key (pulse) modes of electric energy converters. To reduce electromagnetic interference, as well as dynamic losses during switching, it is advisable to use the resonant modes of the inverter technology. A multifunctional integrated electromagnetic component (MIEC)		

has been developed, capable of performing the functions of inductance (inductor), capacitor and transformer at the same time.

11:00-11:30 **Coffee break**

Oral Session 5: Electromechanics and Electric Power Engineering

Nikolay Lopatkin. Quarter-Wave Symmetric Space Vector PWM with Low Values of Frequency Modulation Index in Control of Three-Phase Multilevel Voltage Source Inverter

Abstract: The paper deals with the three-phase multilevel voltage source inverter (MLVSI) load current quality issue, which is important, in particular, for the MLVSI application to adjustable-speed AC drive. Here the problem of MLVSI control is solved by the use of the low-frequency space-vector PWM with the quarter-wave symmetric output voltages (QWS-SVPWM), based on the approach operating with the integer and fractional parts of the reference delta voltages relative values. The specified technique has low dynamic losses in power semiconductor switches. QWS-SVPWM is applied to control MLVSIs of any arbitrary numbers of the equal levels and any arbitrary topologies. Comparisons of dependences on a modulation depth for the THD and the first three orders' integrated voltage harmonics factors (IHF) of the simulated MLVSI output voltage waveforms are carried out between the three lowest appropriate values of frequency modulation index. To obtain the most appropriate voltage waveform for the best quality MLVSI load current, the amplitude modulation index ranges for preferable use of each of the three considered frequency modulation index values, under the terms of minimization of the appropriate orders' IHF values (depending on the particular kind of the load) are revealed.

11:30-13:30

Vladimir Bocharov, Alexander Danilov, Viktor Burkovsky, Konstantin Gusev and Pavel Gusev. Analysis of Resource Availability of Production Enterprise Based on Fuzzy Neural Network

Abstract: Before launching a new product into production or when changing the production program of an aviation enterprise, you must clearly determine whether there are enough production resources to complete the new production program. The paper presents the use of modern intellectual technologies and methods. A workshop for the production of parts made of polymer composite materials is considered as the system under study. An upto-date set of data describing the operation of the production unit was obtained. The analysis of the obtained data was carried out. The development of a fuzzy neural network is described and the results of forecasting for a test data set are presented.

Vladislav Shishlakov, Elizaveta Vataeva, Nataliia Reshetnikova and Dmitriy Shishlakov. **Synthesis of Nonlinear Impulse Systems**

Abstract: The problem of synthesizing the parameters of the laws of control of continuous and pulsed automatic control systems with polynomial approximation of nonlinearities is considered. As a mathematical apparatus for solving the problem, the method is used that is the inverse of the direct

variational analysis method - the generalized Galerkin's method, which allows you to completely algebraize the solution of the problem for the class of automatic control systems under study, the dynamics of which are described by nonlinear differential equations of arbitrary order. The generalized Galerkin method is extended to a new class of systems - impulse nonlinear systems. Recurrence expressions defining Galerkin integrals for this type of approximation are also given.

Yuriy Obzherin, Mikhail Nikitin and Stanislav Sidorov. Hidden Markov Model Based on Signals from Blocks of Semi-Markov System's Elements and Its Application for Dynamics Analysis Energy Systems

Abstract: For modeling systems for various purposes, in particular, energy systems, semi-Markov processes are often used. During the functioning of the system for which the semi-Markov model is built, it is not always possible to get all the information contained in the status codes when changing its states, but you can only get the signal (information) in which block of system elements the state changed (failure, renewal and etc.). In this case, the states of the model semiMarkov can be considered hidden There are problems of analyzing the dynamics, predicting the states of the elements of the simulated system based on the received vector of signals from blocks of system elements. To solve these problems, the apparatus of the theory of hidden Markov models can be used. The paper considers the possibilities of applying this approach by the example of independent renewal processes superposition.

Sergej Solyonyj, Oksana Solenaya, Aleksandr Rysin, Vladimir Kuzmenko and Evgeny Kvas. Robot for Inspection and Maintenance of Overhead Power Lines

Abstract: Problems such as the destruction of insulators, the slope of the poles of power lines, a small layer of icing, will go unnoticed and can lead to serious consequences, such as a break in power lines and falling poles. If an accident occurs on the line, the repair team must drive along the entire path of the power line from the beginning to the point of the accident, if the terrain allows transportation. Provided that some power lines can be hundreds of kilometers long, troubleshooting can take several hours or even days. Using robotic systems will speed up the search and repair processes. This article discusses the types of damage that occur on overhead power lines, modern solutions to these problems.

Igor Lebedev, Anton Ianin, Elizaveta Usina and Viktor Shulyak. Engineering Solution of a Base Station for UAV Maintenance Automation

Abstract: This paper proposes a construction of a land-based base station for automated UAV (Unmanned Aerial Vehicle) maintenance. The station is intended for UAV storage, protection from poor weather conditions, battery replacement and information transfer. UAV data transfer at the station allows to reduce UAV energy consumption in flight. The base station has two levels: the top one and the bottom one. The construction of base station allows to

store UAVs with large dimensions, weighting up to 12 kg. The top level of the station consists of a retractable roof and meteo-sensors. The roof design provides for solar panel installation on it, what allows reducing base station energy consumption from batteries. Materials for the roof were chosen with intention to minimize roof weight and reduce load on drives. The bottom level of the base station contains the landing site, the battery replacement mechanism, the landing site lifting mechanism, the base station control system, as well the energy distribution system. The landing site features an ArUcomarker with backlight and includes mechanisms for UAV centering and fixation. The marker with backlight includes a plexiglass sheet, light emitting diodes (LEDs), a reflective substrate and an opaque scatterer. The outline lighting ensures marker detection in low light conditions. In cases, when the marker cannot be detected by active lighting, dependency of the required photosensitivity of the camera from the UAV flight altitude is presented.

Oral Session 6: Electromechanics and Electric Power Engineering

Konstantin Krestovnikov, Ekaterina Cherskikh and Eldar Zimuldinov. Combined Capacitive Pressure and Proximity Sensor for Use in Robotic Systems

Abstract: Circuit solution and primary transducer of combined capacitive pressure and proximity sensor are described. Principle of operation of the developed interface circuit is shown, its principal electrical circuitry is explained. Design and structure of a primary capacitive transducer is considered for further use within the combined sensor. The dependence of the output signal from the force, applied to the prototype sensor, is empirically obtained and shows linear pattern in the working range of the sensor from 0 to 2.6 kg, whereas the sensitivity to the applied pressure was 2252 value/kg in output values of ADC. Graphical dependences of output signal are obtained from the distance between the sensor and the things being observed and consisting of different types of stuff. Mean value of interface circuit sensitivity to approaching object is 6.7 value/mm on the decreasing span of the characteristic curve in the range between 0 and 10 mm. The presented sensor can be employed in manipulators to control object grip, as well in feet of humanoid robot for zero moment point calculation and detection of approach to bearing surface.

11:30-13:30

Ildar Nasibullayev, Oleg Darintsev, Elvira Nasibullaeva and Dinar Bogdanov. Piezoelectric Micropumps for Microrobotics: Operating Modes Simulating and Analysis of the Main Parameters of the Fluid Flow Generation

Abstract: The operation of a piezoelectric micropump, consisting of a resilient elastic microtube of circular cross-section and a system of ring piezoelectric actuators placed on it, which forms a flow of the working fluid by radial compression, is simulated. The flow created by the oscillations of the piezoelectric actuators according to certain schemes is numerically studied: with a symmetric scheme, the average time flow rate of the liquid is zero; with an asymmetric scheme, it is possible to generate a nonzero time-average flow in the positive direction. It was found that the operation mode of the device according to an asymmetric scheme will allow using it as a piezoelectric micropump having a small size and allowing to pump small volumes of liquid. It is also shown that in an asymmetric mode of operation, with an increase in the

frequency of oscillations of the piezoelectric actuators and with an increase in their quantity, the average pumped volume of liquid increases, and with a decrease in the radius of the channel, it decreases. An approximate analytical formula is obtained that relates the main parameters of the operating mode (time to reach the operating mode and average fluid flow rate) with the system parameters (the number and frequency of oscillations of the piezoelectric actuators, the radius of the microchannel), which makes it possible to construct an element of the computational module for evaluating the operating modes of the device in question, as well as manage the device itself in real time.

Dmitriy Ershov and Irina Lukjanenko. Vibration Amplitude and Frequency Parameters of Technological Equipment Drives

Abstract: The paper studies the effective non-uniform operation mode of technological equipment by the example of numerically controlled milling machine which is described as a multi-mass technological system. The mathematical models presented can be used in studies of the vibration amplitude and frequency parameters of the torque and the angular velocity of the drive conditioned on the drive dynamics. The dynamic ratios of the technological system appear conditioned on the ratio of electro-magnetic to mechanical time constants of the motor powering the technological equipment drive. The vibration amplitude and frequency parameters of the drive obtained are analyzed and conditioned on the external harmonic disturbances. The resonance-inducing conditions are outlined. These properties require for the drive dynamic parameters to be analyzed in order to correctly evaluate the drive vibration amplitude and frequency parameters.

Комарова Е.А., Романова М.С. **Особенности схем блоков быстрого разряда ITER**

Аннотация: Рассмотрены схемы счетчиков импульсных цепей для двух типов полей, используемых в ITER, а именно тороидального поля, полоидального поля и центрального соленоида. Приведены основные конструктивные особенности данных схем.

Лазерко В.А. Разработка системы индукционного нагрева с внедрением ВТСП-технологий

Аннотация: Рассматриваются положения основные выбора концентраторов магнитного поля, их применение, возможное исполнение, достоинства и недостатки. На основе полученной информации делаются выводы о выборе требуемого концентратора магнитного поля и его назначение для разрабатываемой системы. Приводится описание существующих сверхпроводниковых лент, делается обоснование выбора сверхпроводниковых лент 2-го поколения от компании СуперОкс. В статье составляется математическая модель системы, алгоритм и способ математического моделирования для обработки данных. Сучетом выбранных конфигураций систем производится компьютерное моделирование разрабатываемой системы индукционного нагрева с медным индуктором и со сверхпроводящим. По результатам моделирования и полученным данных со схем замещения производится анализ результативности использования сверхпроводящего индуктора. Делаются выводы об использовании программного обеспечения.

Малатынская Е.Ю., Маркелов А.И. **Определение индуктивных** параметров дискового синхронного генератора с постоянными магнитами

Аннотация: Представлены экспериментальные данные для определения индуктивности, полученные на кафедре электромеханики и робототехники, и данные, полученные в результате расчета и моделирования.

Poster Session 3

Белоусов А.С. Минимально-максимальная пространственно-векторная модуляция для управления двухфазным электроприводом

Аннотация: Рассматривается управление двухфазным электроприводом с трехстоечным инвертором напряжения на основе пространственновекторной модуляции, описывается метод смешанной минимальномаксимальной прерывистой модуляции, позволяющей разгрузить общую стойку при сохранении минимального суммарного числа коммутаций. Ток, протекающий через транзисторы, снижается, что в свою очередь позволяет снизить номиналы полупроводниковых элементов.

Ефимов А.А. Энергетические показатели активного преобразователя напряжения в авиационной системе генерирования электроэнергии

11:30-13:30

Аннотация: Для трехфазного мостового активного преобразователя напряжения номинальной мощностью 195 кВт при частотах питания от 800 до 1600 Гц в среде MATLAB/Simulink были созданы две моделирующие позволяющие анализировать его динамические энергетические показатели работы в релейной и векторной системах регулирования. Проведен сравнительный анализ полученных показателей Проанализированы динамические процессы преобразователя из режима выпрямителя в режим сетевого инвертора и увеличения на 50 % мощности нагрузки. Представлены результаты моделирования авиационной системы генерирования электроэнергии на базе магнитоэлектрического генератора и активного преобразователя напряжения.

Пяшенко А.Л. Разработка математической модели тепловых полей инкубатора

Аннотация: Рассмотрена необходимость разработки систем контроля за технологическими процессами в инкубаторе. Представлено описание конструкции инкубатора на 300 яиц. Инкубатор рассматривается как объект с распределенными параметрами. Изложены основные принципы составления математических моделей для объектов данного класса.

Произведена разработка математической модели тепловых процессов, записанная с применением уравнений теплопроводности.

Пяшенко А.Л., Морева С.Л. **Разработка системы управления уровнем** воды в барабане парового котла

Аннотация: Рассмотрены вопросы поддержания технологических параметров барабан-сепараторов на заданном уровне и связанные с этим проблемы. В качестве примера приведена система управления уровнем воды в барабане парового котла теплоэлектростанции. Представлена математическая модель технологических процессов, протекающих в барабане парового котла. Рассмотрена возможность реализации системы управления в SCADA-системе Trace Mode.

Мкртычян А.Р., Николаенко А.А., Положенцев Д.С., Филатов Ю.К., Казаков Е.П. Вопросы проектирования электропривода перспективного управляющего двигателя-маховика

Аннотация: Рассмотрены вопросы проектирования электропривода перспективного управляющего двигателя-маховика с повышенными требованиями к погрешности реализации управляющего момента и необходимости оптимизации его габаритно-массовых характеристик. Представлены структурные схемы электропривода управляющего двигателя-маховика блока управления И двигателем. Описана возможность построения блока управления на основе аналого-цифрового базового матричного кристалла. Дано описание макета электропривода и приведены результаты макетирования его отдельных составных частей.

Положенцев Д.С., Казаков Е.П. **Преобразователь угол-код на базе** микросхемы 1310HM025

сравнение отечественной **Аннотация:** Представлено описание и микросхемы 1310НМ025 интегральной «угол-код» с зарубежными аналогами. Микросхема способна генерировать возбуждающее напряжение, считывать выходные сигналы с датчика и выдавать двоичный код углового положения на их основе. Рассмотрен вопрос разработки макетных плат и программного обеспечения преобразователя угол-код на базе микросхемы 1310НМ025 с датчиком угла типа синусно-косинусный вращающийся трансформатор. Проведена оценка погрешности преобразования угла.

Решетникова Н.В., Ватаева Е.Ю. **Методы исследования САУ в условиях нестационарности**

Аннотация: Рассматриваются особенности синтеза нестационарных систем управления, подходы к оценке показателей качества регулирования систем, состояние которых является зависимостью от времени.

	Акопов В.С., Салова И.А. Исследование влияния диаметров водопроводных труб на процессы теплообмена в них				
	Аннотация: Проведен анализ процессов теплообмена в полипропиленовых водопроводных трубах при обогреве их извне с помощью саморегулирующегося кабеля. Получены динамические характеристики процесса нагревания воды в водопроводных трубах от температуры 1°C до температуры 3°C и последующего их остывания до 1°C в условиях различных температур окружающей среды.				
	Сотник Л.Л., Сиваченко Л.А. Моделирование процесса деформирования материала в вибровалковом измельчителе Аннотация: Приведено моделирование процесса деформирования материала в вибровалковом измельчителе. Проведен анализ воздействия усилий от раздавливающе-сдвигового и от вибрационного (ударного) деформирования. Представлена модель колебательного движения валка.				
	Булатов В.В., Соленый С.В., Лопаткин А.С., Лопаткин А.С. Исследование функциональных возможностей современных пневмоприводов				
	Аннотация: Представлен опыт внедрения лабораторного стенда Camozzi DID-BASE в учебный процесс. Рассмотрена реализация пневмосхемы подачи заготовок под пресс на базе четырех пневмоцилиндров.				
13:30-14:30	Lunch break				
14:30-15:00	Keynote Lecture 7: <i>Lingfei Xiao</i> . Intelligent Sliding Mode Control and Its Application in Mechanical and Power Systems				
	Oral Session 7: Electromechanics and Electric Power Engineering				
15:00-17:00	Маркелов А.И., Малатынская Е.Ю. Определение основных электромагнитных нагрузок и главных размеров дискового синхронного генератора				
	Аннотация: Приведена методика расчета основных электромагнитных нагрузок и главных размеров дискового синхронного генератора.				
	Соколова А.И. Система оперативной коммутации тока для системы электропитания ИТЭР				
	Аннотация: Настоящая статья посвящена системе оперативной коммутации тока — коммутационному устройству, предназначенному для создания условий, необходимых для инициирования разряда в ионизированном газе и быстрого увеличения тока в образовавшейся плазме в первые секунды импульса.				
	Солёная О.Я., Дранникова В.Р. Анализ влияния гололедных нагрузок на надежность воздушных линий электропередачи				
	Аннотация: Приводятся карты районирования по расчетному значению веса снегового покрова и по толщине стенки гололеда. Приведен анализ статистики повреждения воздушных линий электропередач. Рассмотрены				

особенности применения самонесущих изолированных проводов и традиционных.

Армашова-Тельник Г.С., Соколова П.Н. **Анализ ключевых аспектов цифровизации в электроэнергетической отрасли**

Аннотация: Рассматривается Индустрия 4.0, которая является ведущей в мире концепцией электроэнергетического развития, предполагающей использование широкого спектра передовых цифровых технологий и полную автоматизацию производства. С методологической точки зрения авторы рассматривает «цифровизацию производства» в трех аспектах: применение цифровых технологий в традиционной электроэнергетике; стремительное развитие цифрового сектора экономики; появление новых возможностей для развития человеческого потенциала. При таком подходе в исследовании систематизируются технологические изменения и имеющие решающее экономические модели, значение для энергетического развития.

Елина Т.Н., Мыльников В.А. Модель безопасности облачного сервиса с полным перекрытием угроз

Аннотация: Рассмотрен комплексный подход к обеспечению защиты облачной системы с использованием модели управления рисками с полным перекрытием угроз. Полученные результаты возможно использовать при оценке экономической эффективности комплексной системы безопасности.

Солёная О.Я., Пруссак Н.И., Важник В.С. Вторичные энергоресурсы: виды, характеристики и области применения

Аннотация: Вопросы снижения энергоемкости валового внутреннего продукта наряду с повышением уровня энергоэффективности в Российской Федерации в настоящий момент стоят как никогда остро. Единственная прогнозируемая возможность наиболее быстро достичь целевых показателей и выйти на новый технологический уровень всеобъемлющая модернизация технологической базы на основе наилучших энергоэффективных технологий. Одним из наиболее в этой перспективных решений области является использование вторичных энергоресурсов (ВЭР) для генерации электрической и тепловой энергии. В работе рассмотрены виды ВЭР, некоторые реализованные проекты генерации на ВЭР, а также сформулированы основные предпосылки и преимущества их использования для энергоотрасли и экономики страны в целом.

Oral Session 8: Electromechanics and Electric Power Engineering

15:00-17:00

Даев Ж.А., Кайракбаев А.К. Применение методов нечеткой логики в целях совершенствования характеристик автоматических систем контроля и измерения расхода газа

Аннотация: Системы измерения расхода газа, основанные на методе перепада давления, очень часто используются во многих отраслях

промышленности. Особенно актуально их применение в контурах регулирования И управления потоками природного газа. Совершенствование данного метода измерения расхода является важной задачей измерения расхода и приборостроения. Одной из важных характеристик таких является коэффициент систем истечения преобразователей расхода, поэтому в рамках данного исследования данный коэффициент моделируется с помощью методов нечеткой логики. Представлены результаты анализа систем измерения расхода на базе нечетких моделей, дана оценка погрешности результатов измерения расхода.

Пяшенко А.Л. Моделирование объектов управления с подвижным теплоносителем с помощью распределенных передаточных функций

Аннотация: Рассмотрена методика моделирования распределенных объектов с подвижным источником воздействия. В качестве примера приведено распространение тепла в стержне. Изложены результаты моделирования методом конечно-разностной аппроксимации уравнения теплопроводности и моделирования с помощью передаточной функции, записанной для распределенного объекта. Рассмотрено применение разработанной методики для моделирования тепловых процессов в защитном термокожухе видеокамеры охранного телевидения.

Ефимов А.А., Мельников С.Ю. **Энергетические показатели электроприводов постоянного тока с активными преобразователями**

Аннотация: Для электропривода постоянного тока с трехфазными активными преобразователями тока и напряжения в среде MATLAB/Simulink были созданы моделирующие программы, позволяющие анализировать их энергетические показатели работы. Представлены результаты математического моделирования, на основании которых сформулированы практические рекомендации по их использованию с учетом выявленных достоинств и недостатков.

Мартынов А.А. Трехфазная поплавковая волновая электростанция

Аннотация: Выполнено обоснование технических предложений по улучшению масса-габаритных характеристик поплавковой волновой электростанции и повышению ее устойчивости к поперечной силе морской волны.

Салова И.А. Исследование влияния глубины паза при двухсторонней зубчатости на гармонический состав магнитной проводимости воздушного зазора

Аннотация: Исследовано влияние глубины паза на магнитную проводимость воздушного зазора и ее гармонический состав для двухсторонней зубцовой зоны. Приведены результаты моделирования с посредством метода конечных элементов в программном комплексе ELCUT.

Фомичева С.Г., Жемелев Г.А. Методы визуализации и параметрического синтеза систем управления

Аннотация: Рассмотрены методы исследования параметров системы управления объектами с использованием ПИДрегуляторов с целью получения требуемого качества управления. Для оценки качества управления использованы время переходного процесса перерегулирование. Поскольку параметрический синтез является сложной вычислительной задачей и требует тщательного анализа расположения полюсов и нулей передаточной функции системы управления на комплексной плоскости, актуальной становится задача визуализации пространства возможных параметрических решений. Приводится авторская программная реализация для визуализации параметрических MATLAB применительно решений в среде к синтезу автоматического управления.

Poster Session 4

Елтышева И.В., Елтышев Б.К. **Возможность применения стандартов функциональной безопасности при проектировании АСЗИ**

Аннотация: Обосновывается необходимость комплексного рассмотрения всех компонентов проектируемой автоматизированной системы в защищенном исполнении (АСЗИ) при оценке рисков, связанных с надежностью и безопасностью. Предлагается с этой целью использовать стандарт функциональной безопасности ГОСТ Р МЭК 61508.

Ершов Д.Ю., Лукьяненко И.Н. Амплитудно-частотная характеристика привода технологического оборудования

15:00-17:00

Аннотация: Рассматривается установившийся неравновесный режим работы технологического оборудования на примере фрезеровального станка с числовым программным управлением, представленного в виде многомассовой технологической системы, а также математическая модель исследования амплитудно-частотной характеристики для двигателя и математическая модель для исследования угловой скорости привода с учетом динамической характеристики привода. Показана зависимость коэффициента динамичности технологической системы от соотношения электромагнитной и механической постоянных времени двигателя привода технологического оборудования. Проанализированы полученные амплитудно-частотные характеристики привода с учетом внешнего гармонического возмущающего воздействия. Приведены условия возникновения резонансных свойств привода технологической машины. Показана необходимость использования динамической двигателя характеристики при анализе амплитудно-частотных характеристик привода. Рассмотрено влияние маховика на резонансные свойства технологической системы.

Мартынов А.А. Устройства для заряда и разряда аккумуляторных батарей

Аннотация: Проведена сравнительная оценка устройств для заряда и разряда аккумуляторных батарей, выполненных на основе управляемых тиристорных и активных выпрямителей. Приведены формулы для расчета параметров рассматриваемых устройств. Для реализации процесса заряда аккумуляторной батареи по заданному закону предложено ввести в замкнутую систему заряда аккумуляторной батареи отрицательную обратную связь по току и задержанную отрицательную обратную связь по напряжению.

Павлюков В.А., Ткаченко С.Н., Коваленко А.В. Подсистема САПР первичных соединений ответственных электроустановок переменного тока

Аннотация: Приведено описание построения и технологии работы с основными проектными процедурами подсистемы САПР первичных соединений электроустановок переменного тока, основанной на платформе проектирующей системы AutoCAD с использованием электронных таблиц Microsoft Excel. Дано описание информационного, математического и методического обеспечения подсистемы. Рассмотрен метод определения параметров эквивалентной схемы замещения глубокопазных асинхронных электродвигателей.

Армашова-Тельник Г.С., Соколова П.Н. **Вопросы координации** функционирования электроэнергетического сектора в России

Аннотация: Рассматриваются вопросы координации функционирования электроэнергетического в России. сектора Авторы представляют инновационную модель составляющего процесса при структурной В качестве модернизации. увеличения роста активности электроэнергетического бизнес-сектора предлагают подходы посредством совершенствования процессов: формирование функционального комплекса мероприятий по развитию электроэнергетической бизнессреды, принимая во внимание актуальные экономические тенденции; выработку и интеграцию адаптированных методологических концепций к способам формирования прогноза развития электроэнергетического сектора; создание механизма государственной поддержки и координации процессов инновационно-направленной трансформации электроэнергетического бизнес-сектора России.

Семенова В.А. Текущие результаты и ориентиры развития энергетического сектора России

Аннотация: Проведен анализ текущих итогов деятельности российской электроэнергетики, рассмотрены вопросы ее перспективного планирования и актуальных направлений модернизации.

Елина Т.Н., Мыльников В.А. **Моделирование действий нарушителя информационной безопасности предприятия с использованием сетей Петри**

Аннотация: Рассмотрен анализ угроз информационной безопасности на примере утечек конфиденциальной информации, предложена математическая модель оценки сценариев действий нарушителей с помощью вероятностных сетей Петри. Рассчитанный размер ущерба поможет оценить потенциально возможный объем затрат на мероприятия по защите большинства объектов системы. Полученные результаты возможно использовать при оценке затрат и контроля системы безопасности, что позволяет выявить слабые места и уязвимости в рассматриваемых корпоративных информационных системах.

Тимофеева Е.В., Афонин А.Н., Иващук О.А. **Мобильные системы** видеонаблюдения в животноводстве

Аннотация: Описаны мобильные системы видеонаблюдения на основе беспилотных летательных аппаратов, мобильных роботов и рельсовых систем, применяемые в животноводстве. Приведены их достоинства, недостатки и область применения. Описана рельсовая платформа видеонаблюдения, разрабатываемая в НИУ «БелГУ».

Елина Т.Н., Мыльников В.А. Анализ алгоритмов обнаружения объектов на изображениях

Аннотация: Приведен обзор и анализ алгоритмов обнаружения объектов на растровых изображениях с учетом их особенностей, представлены достоинства и недостатки, особенности применения, сформулированы основные проблемы их использования.

17:00-17:30

Closing Ceremony

Saturday, April 18, 2020

11:00-15:00 **So**

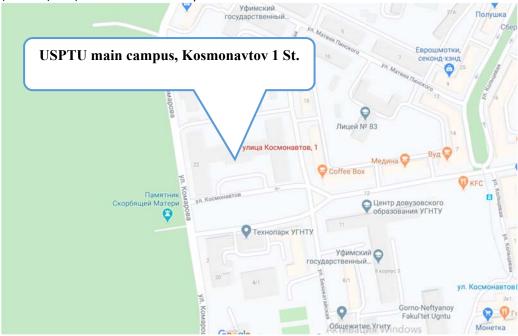
Social event

Electronic Format of the Conference

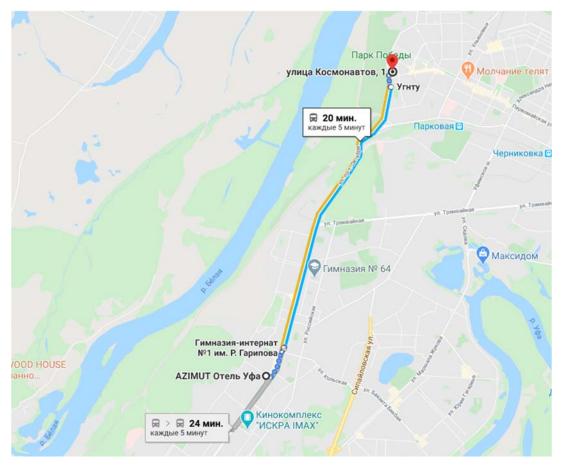
In connection with the adoption of measures to prevent the spread of a new coronavirus infection, the International Conference "Zavalishin's Readings 2020" is held in electronic format. The teleconference will include speeches by leading scientists and discussion of scientific reports. The teleconference will be implemented on the platform of the Ufa State Petroleum Technical University. The conference website has a link to the registration page of teleconference participants.

Venue and routes

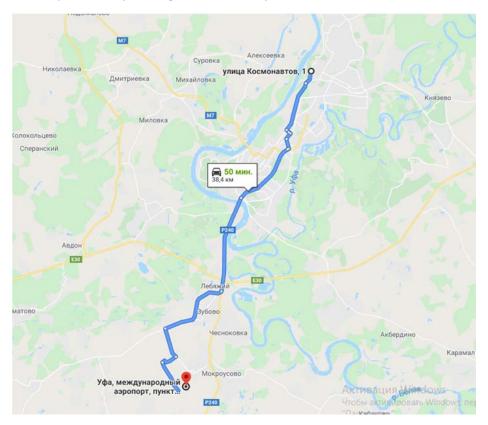
The conference will be organized in the main campus of the Ufa State Petroleum Technical University (USPTU, Russia, Ufa, 1 Kosmonavtov St.).



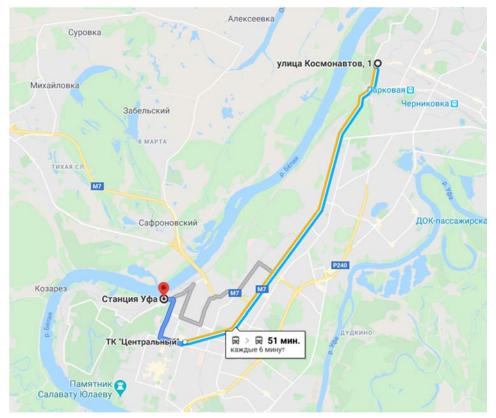
Please take a bus № 272, 298, 51, 51a to get to the University from Azimut Hotel (the trip takes about 25 minutes).



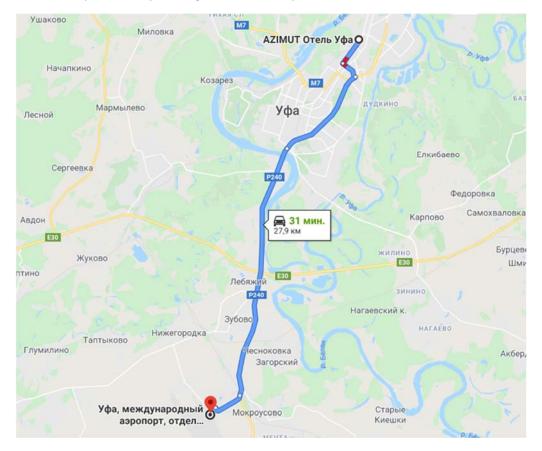
Please take a taxi to get to the University from the Ufa airport (the trip takes about 50 minutes) or use the transfer provided by the organizers for a trip to USPTU



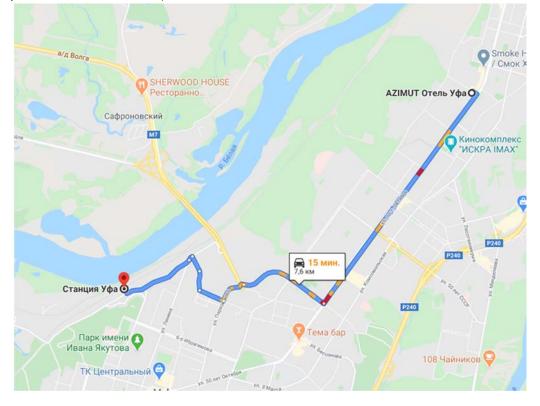
Please take a bus № 277 to get to the University from the Ufa train station (the trip takes about 51 minutes).



Please take a taxi to get to the Azimut Hotel from the Ufa airport (the trip takes about 31 minutes) or use the transfer provided by the organizers for a trip to Azimut Hotel



Please take a bus № 277 to get to the Azimut Hotel from the Ufa train station (the trip takes about 15 minutes).



Ufa sights

Ufa was founded as the oldest Russian fortress on the territory of Bashkortostan.





The main symbol of Ufa (and the whole Republic of Bashkortostan) is a monument to Salavat Yulaev, the national Bashkir hero, sung in Soviet times. It was installed in 1967 on the highest point above the Belaya River - on Cherkalikhin Hill. The author of the sculpture is S.D. Tavasiev. The sculpture weighs 40 tons and was claimed to be the largest at that time in the USSR. Salavat Yulaev is shown on a rising horse rushing forward. Dynamism is enhanced by a high pedestal and a well-chosen installation location. It is especially beautiful here at sunset.





Another attraction of the city of Ufa is the Friendship Monument. It was founded in 1957 and opened in 1965 in honor of the 400th anniversary of the voluntary entry of Bashkiria into Russia. The monument looks like a composition of two female figures who sit half-turned to each other and hold laurel wreaths - a symbol of peace. The figures represent Bashkortostan and Russia. Between them on a bas-relief shows a meeting of the Bashkirs and the Russians, the exchange of letters. At the foot of the monument the words "Glory to the great fraternal friendship of the Russian and Bashkir peoples" are inscribed.

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